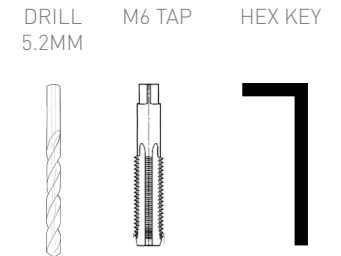
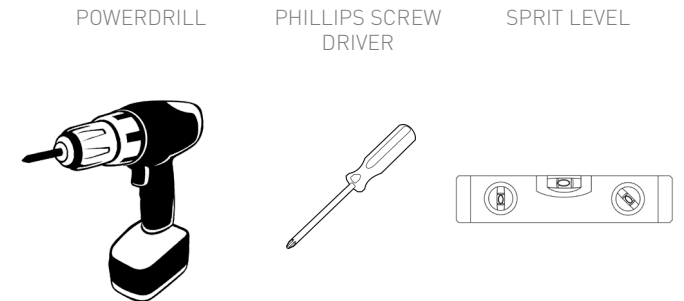


TOOLS SUPPLIED



TOOLS REQUIRED



EXPLODED PARTS DIAGRAM

DTG FRONT DOOR KIT

MODEL	NUMBER OF DOORS AND PART CODE	
	NO. DOORS	PART CODE
DTG6	1	F93-908
DTG9	2	F93-904
DTG12	2	F93-905
DTG15	2	F93-913



1. REMOVE BOTTOM CLEAR PANEL
Undo screws from brackets. Remove the acrylic front panel and brackets and discard.

2. PLACE TEMPLATE - DRILL AND TAP HOLES
Make sure cabinet is level on the floor with a spirit level. Adjust the stabilizers around the feet. Drill 5.2mm holes with the template hard on top or bottom and folded edge facing the frame. Tap holes with M6 Tap.



3. ATTACH HINGE TO FRAME

Attach the hinge to the frame to test fitting. Loosely put all 4 screws in before tightening - this allows for tolerance

4. REMOVE AND ATTACH HINGE TO DOOR

Once you are satisfied all hinges are fitting to frame correctly, remove the hinges from the frame for fitting to door. Remove the outer part of the hinge. **This part will go on the on the inside of the door.**



OUTSIDE



INSIDE

- 5.** ATTACH HINGE TO DOOR
Attach the hinges to the acrylic door by replacing outer hinge part.

- 6.** ATTACH DOOR TO FRAME
Lift door and attach to to frame (2 people required)
screw in outside and inside screws.



7. ATTACH DOOR HANDLES

Place plastic washer, metal washer and screw in.